

Technical Data Sheet

BULLYLINER™

Description

BULLYLINER™ is manufactured from recycled motor vehicle tyres which are blended with a water based nanotechnology modified resin to produce a high performing rubberised coating that is resistant to wear, tear and

BULLYLINER™ is available in 8 standard colours and can be applied by brush, roller or spray to a wide range of properly prepared substrates. It is ideal for automotive, off road, marine, commercial, industrial and agricultural applications.

Features

- Nanotechnology modified for ease of cleaning
- Heavy duty protection against minor scratches, dents and corrosion
- Water based with no Volatile Organic Compounds (VOC's)
- Free of harmful solvents & hardeners
- No mixing
- Simple and easy application and can be easily touched up

Safety **Precautions:**

Observe all Occupation Health and Safety (OH&S) precautions.

Refer to the relevant Safety Data Sheets (SDS) for product safety related information.

For further information and support: Nutech Paint 03 9770 3000

www.nutechpaint.com.au

- Keep out of reach of children
- Use impervious gloves and eye protection
- If the product is being used for extended periods of time and/or in poorly ventilated areas, use approved respiratory protection in accordance with applicable Federal, state and local regulations.

Provisions:

Serviceable

Full Cure

- Minimum Air compressor requirement: 6 CFM (Cubic Feet per Minute)
- For best results apply with the BULLYLINER™ Under Body Spray Gun
- Ideal air pressure for BULLYLINER™ Under Body Spray Gun: 70psi
- Observe minimum dry film thickness and application recommendations as outlined in this TDS. Failure to observe with these recommendations may compromise performance.
- Observe ambient application conditions. DO NOT apply in temperatures below 10°C
- For heavy duty protection with multiple layers, gradually build up the coats individually, observing recoat

	dry times			
Chemical Type:	Nanotechnology modified rubberised polymer			
Product	Total VOC (gm/Ltr): N/A			
Attributes	Solubility: Water			
	Minimum Film Forming Temperature: 10°C			
	Minimum Dry Film Thickness: 200 Microns (2 coats)			
Appearance	Black or coloured viscous liquid			
Coverage	6m² per litre (Per coat)			
Packaging	1L canister, 4 x 1L box			
Storage	Cool, dry location. Avoid contact with direct sunlight and heat			
Shelf Life	Stored 24 months @ 25°C			
Recommended	A range of metals including; mild steel, galvanized steel and aluminium. Other substrates such as; plastic, wood,			
Substrates:	concrete and asphalt.			
Mixing/ Thinning:	N/A – Product is supplied Ready for Use			
	Stir thoroughly prior to use.			
Application	Brush: Soft bristle brush			
	Roller: 5 – 10mm nap microfibre sleeve			
	Spray: BULLYLINER™ Under Body Spray Gun (recommended) observing the recommended air pressure			
Test Patch:	Where applicable, conduct a small test patch in an inconspicuous area to ensure adequate product performance.			
Drying Time	Based on 25°C @ 60% relative humidity. Dry times may vary in cooler conditions or high humidity			
Touch Dry	1 – 2 hours			
Recoat	2 hours			

10 - 12 hours (Care must be taken not to damage the coating until full cure has been achieved)

72 Hours (In cooler conditions 5 days may be required to ensure full mechanical properties)



Preparation:	Pre-Painted & Plastic	Mild Steel, Rusted and	Stainless Steel &	Galvanized Iron and zinc	
	Surfaces:	Weathered Steel:	Aluminium:	coated steel:	
	- Test for compatibility	- Remove and surface rust	- Abrade the metal	- Ensure all components	
	and adhesion prior to over	or mill scale, dirt and with	surface Min. P80 grit sand	are free from "white	
	coating.	a wire bush, mechanical	paper, either by hand or	corrosion."	
	Thoroughly abrade the	wire wheel or linishing	mechanical sander.	Abrade the metal surface	
	surface with a scourer pad	disc - minimum P80 grit		Min. P80 grit sand paper.	
	(Eg: 3M Scotch-brite™) or	Remove any residual dust	Remove any residual dust	either by hand or	
	P100 grit sand paper to	and debris once complete.	and debris once complete.	mechanical sander	
	create a "key" for				
	improved adhesion.	Treat corrosion with Nu-EcoSafe Rust		Remove any residual dust	
	Remove any residual dust and debris.	converter and inhibitor		and debris.	
	and debris.	following the appropriate			
	For plastic surfaces; a	TDS guidelines.			
	coarse grit (P80 – P100)				
	may be required. Always				
	test adhesion prior to				
	commencement as some				
	grades of plastic may not				
	be suitable.				
	Refer below, STEPS 2 – 8	Refer below, STEPS 1A – 8	Refer below, STEPS 1A – 8	Refer below, STEPS 1A – 8	
	in the Preparation Guide	in the Preparation Guide	in the Preparation Guide	in the Preparation Guide	
Other Substrates:	For specific substrate prepar	ration requirements not outli	ned in this TDS, please contact	Nutech Paint.	
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	Preparation Guide (Example: pre painted ute bed) Ensure there is a suitable area allocated to work around the vehicle/ work area making sure any equipment other				
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STEP 3 Fine masking Using edge masking tape, carefully mask of all components and areas not to be coated and ensure various areas are not "bridged" where overspray can bleed. STEP 4 Masking the area Apply masking paper and tape around all surrounding areas to avoid overspray. Where required, use plastic drop sheets to cover off larger areas of the vehicle and surrounding areas to minimise over spray travel. STEP 5 1st Coat Application Plan where you will start to spray and where you will finish If spraying with the BULLYLINER™ Spay gun, apply at a recommended air pressure of 70psi. 1st Coat – Evenly apply 1 consistent coat, observing the recommended spread rate of 6m² per litre, per coat # # IMPORTANT: To provide heavy duty protection with multiple coats, gradually build up the coats individually, observing recommended spread rates and recoat dry times. Failure to observe this recommendation will result in cracking and adhesion failure. Nutech Tip: Preheating the surface prior to application with a hot air gun will assist in drying. Preheating between coats can also be performed providing that the surface is not overheated. Always observe the recommended recoat times outlined in the TDS. STEP 6 Drying time between coats In ambient conditions of 25°C the first coat should be touch dry within an hour. Force drying with heat lamps or hot air gun is also recommended, ensuring the surface is not overheated as bubbling may occur. Allow a minimum 2 hours prior to applying the next coat. NOTE: In cooler conditions or high humidity, allow extra time between coats STEP 7 2nd Coat Application Plan where you will start to spray and where you will finish If spraying with the BULLYLINER™ Spay gun, apply at a recommended air pressure of 70psi. 2nd Coat – Evenly apply 1 consistent coat, observing the recommended spread rate of 6m2 per litre, per coat.# # IMPORTANT If providing heavy duty protection with multiple coats, gradually build up the coats individually observing recommended spread rates and recoat dry times. Failure to observe this recommendation will result in cracking and adhesion failure. Nutech Tip: Preheating the surface prior to application with a hot air gun will assist in drying. Preheating between coats can also be performed providing that the surface is not overheated. Always observe the recommended recoat times outlined in the TDS. STEP 8 **Dry Time** Once the desired coats of BULLYLINER™ have been achieved, allow for the surface to fully cure. Whilst the coating will be serviceable in ambient conditions after 48 hours but allow 72 hours for the full properties of Bully Liner to take effect. Care must be taken not to damage the coating until full cure has been achieved. Refer to Dry Time in this TDS

NOTE



Minor Spot Repairs

Spot Repair



Should spot repairs be required observe the following process;

- Lightly sand the affected area (P100 -P180 Grit) feathering out any sharp edges as required
- Remove any residual dust, dirt and debris
- Wipe with a clean damp cloth and allow to dry
- Spot apply Bully Liner either by roller, brush or spray application observing the application directions outlined in the previous sections.
- Allow the area to dry thoroughly

Clean Up

Protecting Our Environment is important to Nutech Paints:

Clean up with clean fresh water or dispose of equipment. Do not pour left over paint down drains or in rubbish bins. Unwanted paint should be kept in a sealed container and then disposed of via special waste collection services.

Empty paint containers should be left open in a well ventilated area to dry out. Dispose of empty paint containers in accordance with local authority guidelines. Always check with your local council first.

First Aid

SEEK IMMEDIATE MEDICAL ATTENTION. Refer to the appropriate *Nutech Safety Data Sheet* (SDS) for further information. For medical emergencies only, call: 000

- In case of eye contact, flush thoroughly with water for at least 15 minutes
- In case of skin contact, wash affected areas with soap and water
- Remove and wash contaminated clothing
- If inhalation causes physical discomfort, remove to fresh air
- If any breathing difficulty occurs, discomfort persists, or if swallowed, seek medical advice

Limitation of Liability:

Nutech's liability on any claim of any kind, including claims based upon Nutech's negligence or strict liability, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allocable to the products or part thereof which gives rise to the claim. In no event shall Nutech be liable for consequential or incidental damages.

Disclaimer:

The information provided in this data sheet is based on many years' experience and is correct to the best of our knowledge. However, since the use of our product, surface conditions, weather and a number of other factors are completely beyond our control, we can only be responsible for the quality of our product at the time of dispatch. For more information please contact Nutech Paint.

As this information is of a general nature, we cannot assume any responsibility in individual cases.

The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

Any recommendation or suggestion relating to the use of the products made by Nutech Paint, whether in its technical literature, or in response to specific inquiry, or otherwise, is based on data believed to be reliable; however, the products and information are intended for use by buyers having requisite skill and know-how in the industry and therefore it is for buyer to satisfy itself of the suitability of the products for its own particular use and it shall be deemed that buyer has done so, at its sole discretion and risk. Variation in environment, changes in procedures of use, or extrapolation of data may cause unsatisfactory results.

Warranty:

Our goods come with guarantees that cannot be excluded under Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Scotch-brite is a registered Trade Mark of 3M

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